

Audit Checklist *(Not all-inclusive, not prescriptive, audit points are not prioritized)*

Process: *Performing a process audit* **Scope:** *From audit planning to reporting audit results to the Process Owner*

#	Audit point: (Question, instruction or prompt)	What to look for:	Audit evidence: (Auditor notes)
1	Are internal audits conducted at planned intervals? (8.2.2)	Internal audit procedure - Audit schedule - Audit records	
2	Do internal audits include all requirements of ISO 9001:2000? (8.2.2)	Internal audit records - Audit checklists	
3	Do internal audits include all requirements established by the organization? (8.2.2)	Internal audit records - Audit checklists	
4	Do internal audits verify effectiveness of processes? (8.2.3)	Internal audit records - Audit checklists	
5	Do internal audits verify continual improvement of processes? (8.5.1)	Internal audit records - Audit checklists	
6	In planning internal audits, are the status and importance of processes/areas considered?	Internal audit schedule	
7	In planning audits, are the results of previous (internal/external) audits considered? (8.2.2.)	Internal audit schedule	
8	How are audit criteria, scope, frequency and methods defined? (8.2.2)	Internal audit procedure - Audit plans - Internal audit schedule	
9	Do selection of auditors and conduct of audits ensure objectivity and impartiality? (8.2.2)	Internal audit records	
10	How is it ensured that auditors do not audit their own work? (8.2.2)	Internal audit schedule - Job descriptions - Responsibility and authority documents	
11	Is there an Internal Audit procedure and are audit records maintained? (8.2.2)	Internal audit procedure - Audit records	
12	Do managers take action without undue delay on audit nonconformities? (8.2.2) (8.5.2)	Corrective action procedure - Corrective action request (CAR) records - CAR logs	
13	Do follow-up activities include the verification of CARs and the reporting of the results? (8.5.2)	Corrective action procedure - Corrective action request (CAR) records - CAR logs	
14	Are the auditors qualified to audit the QMS and its processes?	Training records	
15	Do internal audit results contribute to continual improvement of the QMS and its processes?	Audit records - Linkages between audits and improvement initiatives - Mgt. review records	
16	Do internal audit results contribute to mitigation and/or elimination of risks in processes?	Audit records - Linkages between audits and prevention initiatives - Mgt. review records	
17	Do internal audits contribute to successful surveillance audits by the Registrar?	Surveillance audit records	
18	Do internal audits contribute to successful (no nonconformities) audits by the Customer?	Customer audit records	
19	Do internal audit evaluation reports show Internal Customer (Auditee) satisfaction?	Audit evaluation reports	
20	Do internal audit evaluation reports show Internal Audit Team Leader satisfaction?	Audit performance evaluation reports	
21	Are audits conducted in accordance with the schedule?	Internal audit procedure - Audit plans - Internal audit schedule	
#	Audit point: (Question, instruction or prompt)	What to look for:	Audit evidence: (Auditor notes)

22	<i>Are audit reports completed per the organization's internal audit procedure?</i>	<i>Internal audit procedure - Audit records</i>	
23	<i>Are audit nonconformity reports completed per the organization's internal audit procedure?</i>	<i>Internal audit procedure - Audit records</i>	
24	<i>Are corrective action requests completed and issued per the organization's CAR procedure?</i>	<i>Internal audit procedure - Corrective Action procedure - CARs and CAR logs</i>	
25	<i>Are Top Management, Supervisors and Associates supportive of the audit process?</i>	<i>Random interviews with personnel at all levels and shifts - Management review records</i>	
26	<i>Is the information necessary for audit planning and preparation readily available/accessible?</i>	<i>Organization's intranet - computer networks - Access to QMS/process documents and records</i>	
27	<i>Do the audit prep documents and checklists show evidence of effective planning and preparation?</i>	<i>Audit preparation documents - Audit checklists</i>	
28	<i>Are the Process Owners involved in planning, preparation and scheduling of audits?</i>	<i>Random interviews with Process Owners - E-mails - Communication records, etc.</i>	
29	<i>Do the Auditors have access to suitable resources to plan, prepare and conduct internal audits?</i>	<i>Audit resources (computer equipment, information, communication devices, etc.)</i>	
30	<i>Have the Auditors received the proper training in accordance with internal requirements?</i>	<i>Training records - Auditor performance evaluations - Certifications</i>	
31	<i>Is the Internal Audit Team Leader qualified in accordance with internal requirements?</i>	<i>Training records - Performance evaluations - Professional certifications</i>	
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